

高速钢钢板钻系列

(又名：高速钢空芯钻、取芯钻)

HSS annular cutter range

(Also call HSS core drills, Hole cutters)

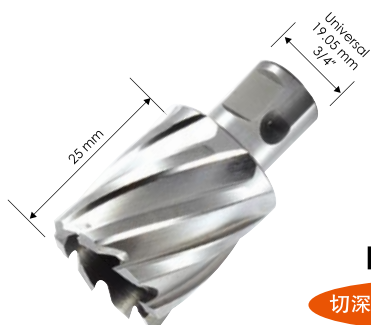


- 1、选用优质高速钢，有效提高切削刃的耐磨性；
- 2、多层切削几何，改善定心与排屑效果；
- 3、多类型的产品性能，可以满足不同材料钻孔需求；
- 4、除常用的直角柄外，备有多种柄型，可适合多种钻机、钻床配用；
- 5、规格从 $\Phi 12\text{mm}$ ~ $\Phi 65\text{mm}$ ，切深从8mm、25mm、35mm、50mm、75mm、100mm，特殊需求可订制 $\Phi 66\text{mm}$ ~ $\Phi 130\text{mm}$ 的规格，切深可扩大到150mm。

- 1.Made of high quality high speed steel to increase the endurance of cutting edges;
- 2.Multi-cut geometry for ply-cutting to improve performance of centering as well as removal of chips;
- 3.Various performance of products to meet requirements of hole cutting on various materials;
- 4.Besides normal weldon shank, various shank versions are available to suit various brands of magnetic drills and press;
- 5.Diameter from 12mm to 65mm with 8, 25, 35, 50, 75, 100MM D.O.C. Speical dimensions $\Phi 66\text{mm}$ ~ $\Phi 130\text{mm}$ with 150mm D.O.C. are available.



高速钢通用柄钢板钻 HSS-E annular cutter with universal shank



DNHC-2

切深 D.O.C. 25mm

单位 Unit: mm

型号 Type	规格 Size	型号 Type	规格 Size
DNHC-20120	12*25	DNHC-20350	35*25
DNHC-20130	13*25	DNHC-20360	36*25
DNHC-20140	14*25	DNHC-20370	37*25
DNHC-20150	15*25	DNHC-20380	38*25
DNHC-20160	16*25	DNHC-20390	39*25
DNHC-20170	17*25	DNHC-20400	40*25
DNHC-20175	17.5*25	DNHC-20410	41*25
DNHC-20180	18*25	DNHC-20420	42*25
DNHC-20185	18.5*25	DNHC-20430	43*25
DNHC-20190	19*25	DNHC-20440	44*25
DNHC-20200	20*25	DNHC-20450	45*25
DNHC-20210	21*25	DNHC-20460	46*25
DNHC-20215	21.5*25	DNHC-20470	47*25
DNHC-20220	22*25	DNHC-20480	48*25
DNHC-20225	22.5*25	DNHC-20490	49*25
DNHC-20230	23*25	DNHC-20500	50*25
DNHC-20240	24*25	DNHC-20510	51*25
DNHC-20250	25*25	DNHC-20520	52*25
DNHC-20260	26*25	DNHC-20530	53*25
DNHC-20270	27*25	DNHC-20540	54*25
DNHC-20280	28*25	DNHC-20550	55*25
DNHC-20290	29*25	DNHC-20560	56*25
DNHC-20300	30*25	DNHC-20570	57*25
DNHC-20310	31*25	DNHC-20580	58*25
DNHC-20320	32*25	DNHC-20590	59*25
DNHC-20330	33*25	DNHC-20600	60*25
DNHC-20340	34*25	DNHC-20650	65*25

注 英制规格详见第37页 Note: Imperial sizes on Page 37

- ◎通用柄型，适合多种钻机接口；
- ◎选用超硬高速钢，结合分层切削与低摩擦力切削几何，获得良好耐磨性能与排屑性能；
- ◎适合在各种磁座钻机、钻床等机械设备上钻孔或环形槽加工。
- ◎Universal shank for various magnetic drills;
- ◎Made of super tough high speed steel with multi-cut geometry for ply-cutting and lower friction to reach better performance of endurance and removal of chips;
- ◎Applicable to hole cutting and process of annular groove on various magnetic drills and press.

匹配的顶针 Suitable pins



型号 Type	规格 Size	配刀直径 Matching Cutter
DPB-62077	6.34/5.3*77	12mm~65mm



DNHC-4

切深 D.O.C. 50mm

单位 Unit: mm

型号 Type	规格 Size	型号 Type	规格 Size
DNHC-40120	12*50	DNHC-40350	35*50
DNHC-40130	13*50	DNHC-40360	36*50
DNHC-40140	14*50	DNHC-40370	37*50
DNHC-40150	15*50	DNHC-40380	38*50
DNHC-40160	16*50	DNHC-40390	39*50
DNHC-40170	17*50	DNHC-40400	40*50
DNHC-40175	17.5*50	DNHC-40410	41*50
DNHC-40180	18*50	DNHC-40420	42*50
DNHC-40185	18.5*50	DNHC-40430	43*50
DNHC-40190	19*50	DNHC-40440	44*50
DNHC-40200	20*50	DNHC-40450	45*50
DNHC-40210	21*50	DNHC-40460	46*50
DNHC-40215	21.5*50	DNHC-40470	47*50
DNHC-40220	22*50	DNHC-40480	48*50
DNHC-40225	22.5*50	DNHC-40490	49*50
DNHC-40230	23*50	DNHC-40500	50*50
DNHC-40240	24*50	DNHC-40510	51*50
DNHC-40250	25*50	DNHC-40520	52*50
DNHC-40260	26*50	DNHC-40530	53*50
DNHC-40270	27*50	DNHC-40540	54*50
DNHC-40280	28*50	DNHC-40550	55*50
DNHC-40290	29*50	DNHC-40560	56*50
DNHC-40300	30*50	DNHC-40570	57*50
DNHC-40310	31*50	DNHC-40580	58*50
DNHC-40320	32*50	DNHC-40590	59*50
DNHC-40330	33*50	DNHC-40600	60*50
DNHC-40340	34*50	DNHC-40650	65*50

注 英制规格详见第37页 Note: Imperial sizes on Page 37

- ◎通用柄型，适合多种钻机接口；
- ◎选用超硬高速钢，结合分层切削与低摩擦力切削几何，获得良好耐磨性能与排屑性能；
- ◎适合在各种磁座钻机、钻床等机械设备上钻孔或环形槽加工。
- ◎Universal shank for various magnetic drills;
- ◎Made of super tough high speed steel with multi-cut geometry for ply-cutting and lower friction to reach better performance of endurance and removal of chips;
- ◎Applicable to hole cutting and process of annular groove on various magnetic drills and press.

匹配的顶针 Suitable pins



型号 Type	规格 Size	配刀直径 Matching Cutter
DPB-62102	6.34/5.3*102	12mm~65mm

高速钢通用柄钢板钻 HSS-E annular cutter with universal shank



DNHC-5

切深 D.O.C. 75mm

单位 Unit: mm

型号 Type	规格 Size	型号 Type	规格 Size
DNHC-50180	18*75	DNHC-50430	43*75
DNHC-50190	19*75	DNHC-50440	44*75
DNHC-50200	20*75	DNHC-50450	45*75
DNHC-50210	21*75	DNHC-50460	46*75
DNHC-50220	22*75	DNHC-50470	47*75
DNHC-50230	23*75	DNHC-50480	48*75
DNHC-50240	24*75	DNHC-50490	49*75
DNHC-50250	25*75	DNHC-50500	50*75
DNHC-50260	26*75		
DNHC-50270	27*75		
DNHC-50280	28*75		
DNHC-50290	29*75		
DNHC-50300	30*75		
DNHC-50310	31*75		
DNHC-50320	32*75		
DNHC-50330	33*75		
DNHC-50340	34*75		
DNHC-50350	35*75		
DNHC-50360	36*75		
DNHC-50370	37*75		
DNHC-50380	38*75		
DNHC-50390	39*75		
DNHC-50400	40*75		
DNHC-50410	41*75		
DNHC-50420	42*75		

注 英制规格详见第38页 Note: Imperial sizes on Page 38

- 通用柄型，适合多种钻机接口；
- 选用超硬高速钢，结合分层切削与低摩擦力切削几何，获得良好耐磨性能与排屑性能；
- 适合在各种磁座钻机、钻床等机械设备上进行钻孔或环形槽加工。
- Universal shank for various magnetic drills;
- Made of super tough high speed steel with multi-cut geometry for ply-cutting and lower friction to reach better performance of endurance and removal of chips;
- Applicable to hole cutting and process of annular groove on various magnetic drills and press.

匹配的顶针 Suitable pins



型号 Type	规格 Size	配刀直径 Matching Cutter
DPB-81130	7.98*130	18mm~50mm
DPT-82130	7.98*130	18mm~50mm



DNHC-6

切深 D.O.C. 100mm

单位 Unit: mm

型号 Type	规格 Size	型号 Type	规格 Size
DNHC-60180	18*100	DNHC-60430	43*100
DNHC-60190	19*100	DNHC-60440	44*100
DNHC-60200	20*100	DNHC-60450	45*100
DNHC-60210	21*100	DNHC-60460	46*100
DNHC-60220	22*100	DNHC-60470	47*100
DNHC-60230	23*100	DNHC-60480	48*100
DNHC-60240	24*100	DNHC-60490	49*100
DNHC-60250	25*100	DNHC-60500	50*100
DNHC-60260	26*100		
DNHC-60270	27*100		
DNHC-60280	28*100		
DNHC-60290	29*100		
DNHC-60300	30*100		
DNHC-60310	31*100		
DNHC-60320	32*100		
DNHC-60330	33*100		
DNHC-60340	34*100		
DNHC-60350	35*100		
DNHC-60360	36*100		
DNHC-60370	37*100		
DNHC-60380	38*100		
DNHC-60390	39*100		
DNHC-60400	40*100		
DNHC-60410	41*100		
DNHC-60420	42*100		

注 英制规格详见第38页 Note: Imperial sizes on Page 38

- 通用柄型，适合多种钻机接口；
- 选用超硬高速钢，结合分层切削与低摩擦力切削几何，获得良好耐磨性能与排屑性能；
- 适合在各种磁座钻机、钻床等机械设备上进行钻孔或环形槽加工。
- Universal shank for various magnetic drills;
- Made of super tough high speed steel with multi-cut geometry for ply-cutting and lower friction to reach better performance of endurance and removal of chips;
- Applicable to hole cutting and process of annular groove on various magnetic drills and press.

匹配的顶针 Suitable pins



型号 Type	规格 Size	配刀直径 Matching Cutter
DPB-81160	7.98*160	18mm~50mm
DPT-82157	7.98*157	18mm~50mm

高速钢直角柄钢板钻 HSS-E annular cutter with weldon shank



DNHX-2

切深 D.O.C. 25mm

单位 Unit: mm

型号 Type	规格 Size	型号 Type	规格 Size
DNHX-20120	12*25	DNHX-20350	35*25
DNHX-20130	13*25	DNHX-20360	36*25
DNHX-20140	14*25	DNHX-20370	37*25
DNHX-20150	15*25	DNHX-20380	38*25
DNHX-20160	16*25	DNHX-20390	39*25
DNHX-20170	17*25	DNHX-20400	40*25
DNHX-20175	17.5*25	DNHX-20410	41*25
DNHX-20180	18*25	DNHX-20420	42*25
DNHX-20185	18.5*25	DNHX-20430	43*25
DNHX-20190	19*25	DNHX-20440	44*25
DNHX-20200	20*25	DNHX-20450	45*25
DNHX-20210	21*25	DNHX-20460	46*25
DNHX-20215	21.5*25	DNHX-20470	47*25
DNHX-20220	22*25	DNHX-20480	48*25
DNHX-20225	22.5*25	DNHX-20490	49*25
DNHX-20230	23*25	DNHX-20500	50*25
DNHX-20240	24*25	DNHX-20510	51*25
DNHX-20250	25*25	DNHX-20520	52*25
DNHX-20260	26*25	DNHX-20530	53*25
DNHX-20270	27*25	DNHX-20540	54*25
DNHX-20280	28*25	DNHX-20550	55*25
DNHX-20290	29*25	DNHX-20560	56*25
DNHX-20300	30*25	DNHX-20570	57*25
DNHX-20310	31*25	DNHX-20580	58*25
DNHX-20320	32*25	DNHX-20590	59*25
DNHX-20330	33*25	DNHX-20600	60*25
DNHX-20340	34*25	DNHX-20650	65*25

注 英制 规格详见第39页 **Note:** Imperial sizes on Page 39

- ◎直角柄型，有稳固的夹持力，更好的钻孔稳定性与钻孔精度；
- ◎选用超硬高速钢，结合分层切削及低摩擦力切削几何，获得良好耐磨性能与排屑性能；
- ◎适合在欧霸、欧博、百德、锐科等国内外磁座钻机以及各类钻床、车床等机械设备上进行钻孔或环形槽加工。

- ◎Weldon shank, with more stable clamping for stable cutting and finish of holes;
- ◎Made of super tough high speed steel with multi-cut geometry for ply-cutting and lower friction to reach better performance of endurance and removal of chips;
- ◎Applicable to hole cutting and process of annular groove on various magnetic drills and press, like Alfa, Euroboor, BDS, Ruko;

匹配的顶针 Suitable pins



型号 Type	规格 Size	配刀直径 Matching Cutter
DPB-62077	6.34/5.3*77	12mm-65mm



DNHX-4

切深 D.O.C. 50mm

单位 Unit: mm

型号 Type	规格 Size	型号 Type	规格 Size
DNHX-40120	12*50	DNHX-40350	35*50
DNHX-40130	13*50	DNHX-40360	36*50
DNHX-40140	14*50	DNHX-40370	37*50
DNHX-40150	15*50	DNHX-40380	38*50
DNHX-40160	16*50	DNHX-40390	39*50
DNHX-40170	17*50	DNHX-40400	40*50
DNHX-40175	17.5*50	DNHX-40410	41*50
DNHX-40180	18*50	DNHX-40420	42*50
DNHX-40185	18.5*50	DNHX-40430	43*50
DNHX-40190	19*50	DNHX-40440	44*50
DNHX-40200	20*50	DNHX-40450	45*50
DNHX-40210	21*50	DNHX-40460	46*50
DNHX-40215	21.5*50	DNHX-40470	47*50
DNHX-40220	22*50	DNHX-40480	48*50
DNHX-40225	22.5*50	DNHX-40490	49*50
DNHX-40230	23*50	DNHX-40500	50*50
DNHX-40240	24*50	DNHX-40510	51*50
DNHX-40250	25*50	DNHX-40520	52*50
DNHX-40260	26*50	DNHX-40530	53*50
DNHX-40270	27*50	DNHX-40540	54*50
DNHX-40280	28*50	DNHX-40550	55*50
DNHX-40290	29*50	DNHX-40560	56*50
DNHX-40300	30*50	DNHX-40570	57*50
DNHX-40310	31*50	DNHX-40580	58*50
DNHX-40320	32*50	DNHX-40590	59*50
DNHX-40330	33*50	DNHX-40600	60*50
DNHX-40340	34*50	DNHX-40650	65*50

注 英制 规格详见第39页 **Note:** Imperial sizes on Page 39

- ◎直角柄型，有稳固的夹持力，更好的钻孔稳定性与钻孔精度；
- ◎选用超硬高速钢，结合分层切削及低摩擦力切削几何，获得良好耐磨性能与排屑性能；
- ◎适合在欧霸、欧博、百德、锐科等国内外磁座钻机以及各类钻床、车床等机械设备上进行钻孔或环形槽加工。

- ◎Weldon shank, with more stable clamping for stable cutting and finish of holes;
- ◎Made of super tough high speed steel with multi-cut geometry for ply-cutting and lower friction to reach better performance of endurance and removal of chips;
- ◎Applicable to hole cutting and process of annular groove on various magnetic drills and press, like Alfa, Euroboor, BDS, Ruko;

匹配的顶针 Suitable pins



型号 Type	规格 Size	配刀直径 Matching Cutter
DPB-62102	6.34/5.3*102	12mm-65mm

高速钢直角柄钢板钻 HSS-E annular cutter with weldon shank



DNHX-5

切深 D.O.C. 75mm

单位 Unit: mm

型号 Type	规格 Size	型号 Type	规格 Size
DNHX-50180	18*75	DNHX-50430	43*75
DNHX-50190	19*75	DNHX-50440	44*75
DNHX-50200	20*75	DNHX-50450	45*75
DNHX-50210	21*75	DNHX-50460	46*75
DNHX-50220	22*75	DNHX-50470	47*75
DNHX-50230	23*75	DNHX-50480	48*75
DNHX-50240	24*75	DNHX-50490	49*75
DNHX-50250	25*75	DNHX-50500	50*75
DNHX-50260	26*75		
DNHX-50270	27*75		
DNHX-50280	28*75		
DNHX-50290	29*75		
DNHX-50300	30*75		
DNHX-50310	31*75		
DNHX-50320	32*75		
DNHX-50330	33*75		
DNHX-50340	34*75		
DNHX-50350	35*75		
DNHX-50360	36*75		
DNHX-50370	37*75		
DNHX-50380	38*75		
DNHX-50390	39*75		
DNHX-50400	40*75		
DNHX-50410	41*75		
DNHX-50420	42*75		

注 英制规格详见第40页 Note: Imperial sizes on Page 40

- ◎直角柄型，有稳固的夹持力，更好的钻孔稳定性与钻孔精度；
- ◎选用超硬高速钢，结合分层切削及低摩擦力切削几何，获得良好耐磨性能与排屑性能；
- ◎适合在欧霸、获劲、祥喜、欧博、百德、锐科等国内外磁座钻机以及各类钻床、车床等机械上进行钻孔或环形槽加工。
- ◎Weldon shank, with more stable clamping for stable cutting and finish of holes;
- ◎Made of super tough high speed steel with multi-cut geometry for ply-cutting and lower friction to reach better performance of endurance and removal of chips;
- ◎Applicable to hole cutting and process of annular groove on various magnetic drills and press, like Alfa, Hougen, Jancy, Euroboor, BDS, Ruko.

匹配的顶针 Suitable pins



型号 Type	规格 Size	配刀直径 Matching Cutter
DPB-81130	7.98*130	18mm~50mm
DPT-82130	7.98*130	18mm~50mm



DNHX-6

切深 D.O.C. 100mm

单位 Unit: mm

型号 Type	规格 Size	型号 Type	规格 Size
DNHX-60180	18*100	DNHX-60430	43*100
DNHX-60190	19*100	DNHX-60440	44*100
DNHX-60200	20*100	DNHX-60450	45*100
DNHX-60210	21*100	DNHX-60460	46*100
DNHX-60220	22*100	DNHX-60470	47*100
DNHX-60230	23*100	DNHX-60480	48*100
DNHX-60240	24*100	DNHX-60490	49*100
DNHX-60250	25*100	DNHX-60500	50*100
DNHX-60260	26*100		
DNHX-60270	27*100		
DNHX-60280	28*100		
DNHX-60290	29*100		
DNHX-60300	30*100		
DNHX-60310	31*100		
DNHX-60320	32*100		
DNHX-60330	33*100		
DNHX-60340	34*100		
DNHX-60350	35*100		
DNHX-60360	36*100		
DNHX-60370	37*100		
DNHX-60380	38*100		
DNHX-60390	39*100		
DNHX-60400	40*100		
DNHX-60410	41*100		
DNHX-60420	42*100		

注 英制规格详见第40页 Note: Imperial sizes on Page 40

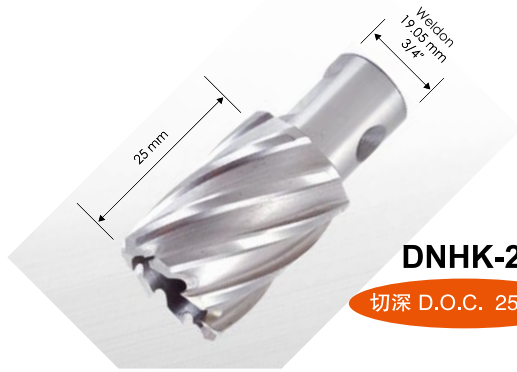
- ◎直角柄型，有稳固的夹持力，更好的钻孔稳定性与钻孔精度；
- ◎选用超硬高速钢，结合分层切削及低摩擦力切削几何，获得良好耐磨性能与排屑性能；
- ◎适合在欧霸、获劲、祥喜、欧博、百德、锐科等国内外磁座钻机以及各类钻床、车床等机械上进行钻孔或环形槽加工。
- ◎Weldon shank, with more stable clamping for stable cutting and finish of holes;
- ◎Made of super tough high speed steel with multi-cut geometry for ply-cutting and lower friction to reach better performance of endurance and removal of chips;
- ◎Applicable to hole cutting and process of annular groove on various magnetic drills and press, like Alfa, Hougen, Jancy, Euroboor, BDS, Ruko.

匹配的顶针 Suitable pins



型号 Type	规格 Size	配刀直径 Matching Cutter
DPB-81160	7.98*160	18mm~50mm
DPT-82157	7.98*157	18mm~50mm

高速钢单孔直角柄钢板钻 HSS-E annular cutter with weldon +1 additional hole



DNHK-2

切深 D.O.C. 25mm



DNHK-4

切深 D.O.C. 50mm

单位 Unit: mm

型号 Type	规格 Size	型号 Type	规格 Size
DNHK-20120	12*25	DNHK-20350	35*25
DNHK-20130	13*25	DNHK-20360	36*25
DNHK-20140	14*25	DNHK-20370	37*25
DNHK-20150	15*25	DNHK-20380	38*25
DNHK-20160	16*25	DNHK-20390	39*25
DNHK-20170	17*25	DNHK-20400	40*25
DNHK-20175	17.5*25		
DNHK-20180	18*25		
DNHK-20185	18.5*25		
DNHK-20190	19*25		
DNHK-20200	20*25		
DNHK-20210	21*25		
DNHK-20215	21.5*25		
DNHK-20220	22*25		
DNHK-20225	22.5*25		
DNHK-20230	23*25		
DNHK-20240	24*25		
DNHK-20250	25*25		
DNHK-20260	26*25		
DNHK-20270	27*25		
DNHK-20280	28*25		
DNHK-20290	29*25		
DNHK-20300	30*25		
DNHK-20310	31*25		
DNHK-20320	32*25		
DNHK-20330	33*25		
DNHK-20340	34*25		

◎单孔直角柄型，有稳固的夹持力，更好的钻孔稳定性与钻孔精度；同时也能适合单粒快速夹具夹持。

◎选用超硬高速钢，结合分层切削及低摩擦力切削几何，获得良好耐磨性能与排屑性能；

◎适合在欧霸、欧博、百德、锐科等国内外磁座钻机以及各类钻床、车床等机械设设备上钻孔或环形槽加工。

◎Weldon shank + 1 additional hole, with stable clamping force, better stability for hole cutting and better precision of holes. Suitable for quick-change arbor with one bal;

◎Made of super tough high speed steel with multi-cut geometry for ply-cutting and lower friction to reach better performance of endurance and removal of chips;

◎Applicable to hole cutting and process of annular groove on various magnetic drills and press, like Alfa, Euroboor, BDS, Ruko.

匹配的顶针 Suitable pins



型号 Type	规格 Size	配刀直径 Matching Cutter
DPB-62077	6.34/5.3*77	12mm-40mm

单位 Unit: mm

型号 Type	规格 Size	型号 Type	规格 Size
DNHK-40120	12*50	DNHK-40350	35*50
DNHK-40130	13*50	DNHK-40360	36*50
DNHK-40140	14*50	DNHK-40370	37*50
DNHK-40150	15*50	DNHK-40380	38*50
DNHK-40160	16*50	DNHK-40390	39*50
DNHK-40170	17*50	DNHK-40400	40*50
DNHK-40175	17.5*50		
DNHK-40180	18*50		
DNHK-40185	18.5*50		
DNHK-40190	19*50		
DNHK-40200	20*50		
DNHK-40210	21*50		
DNHK-40215	21.5*50		
DNHK-40220	22*50		
DNHK-40225	22.5*50		
DNHK-40230	23*50		
DNHK-40240	24*50		
DNHK-40250	25*50		
DNHK-40260	26*50		
DNHK-40270	27*50		
DNHK-40280	28*50		
DNHK-40290	29*50		
DNHK-40300	30*50		
DNHK-40310	31*50		
DNHK-40320	32*50		
DNHK-40330	33*50		
DNHK-40340	34*50		

◎单孔直角柄型，有稳固的夹持力，更好的钻孔稳定性与钻孔精度；同时也能适合单粒快速夹具夹持；

◎选用超硬高速钢，结合分层切削及低摩擦力切削几何，获得良好耐磨性能与排屑性能；

◎适合在欧霸、欧博、百德、锐科等国内外磁座钻机以及各类钻床、车床等机械设设备上钻孔或环形槽加工。

◎Weldon shank + 1 additional hole, with stable clamping force, better stability for hole cutting and better precision of holes. Suitable for quick-change arbor with one bal;

◎Made of super tough high speed steel with multi-cut geometry for ply-cutting and lower friction to reach better performance of endurance and removal of chips;

◎Applicable to hole cutting and process of annular groove on various magnetic drills and press, like Alfa, Euroboor, BDS, Ruko.

匹配的顶针 Suitable pins



型号 Type	规格 Size	配刀直径 Matching Cutter
DPB-62102	6.34/5.3*102	12mm-40mm

高速钢P型直角柄钢板钻 HSS-E annular cutter with weldon shank



DNHP-2

切深 D.O.C. 25mm

单位 Unit: mm

型号 Type	规格 Size	型号 Type	规格 Size
DNHP-20610	61*25		
DNHP-20620	62*25		
DNHP-20630	63*25		
DNHP-20640	64*25		
DNHP-20650	65*25		
DNHP-20700	70*25		
DNHP-20750	75*25		
DNHP-20800	80*25		
DNHP-20850	85*25		
DNHP-20900	90*25		
DNHP-20950	95*25		
DNHP-21000	100*25		

- ◎直角柄型，有稳固的夹持力，更好的钻孔稳定性与钻孔精度；
- ◎选用超硬高速钢，结合分层切削及低摩擦力切削几何，获得良好耐磨性能与排屑性能；
- ◎适合在欧霸、获劲、百得、锐科等国内外大型磁座钻机以及各类大型钻床、车床等机械设备上进行钻孔或环形槽加工。

- ◎Weldon shank, with more stable clamping for stable cutting and finish of holes;
- ◎Made of super tough high speed steel with multi-cut geometry for ply-cutting and lower friction to reach better performance of endurance and removal of chips.
- ◎Applicable to hole cutting and process of annular groove on various magnetic drills and press, like Alfa, Hougen, Jancy, Euroboor, BDS, Ruko.

匹配的顶针 Suitable pins



型号 Type	规格 Size	配刀直径 Matching Cutter
DPB-81090	7.98*90	≥61mm



DNHP-4

切深 D.O.C. 50mm

单位 Unit: mm

型号 Type	规格 Size	型号 Type	规格 Size
DNHP-40610	61*50		
DNHP-40620	62*50		
DNHP-40630	63*50		
DNHP-40640	64*50		
DNHP-40650	65*50		
DNHP-40700	70*50		
DNHP-40750	75*50		
DNHP-40800	80*50		
DNHP-40850	85*50		
DNHP-40900	90*50		
DNHP-40950	95*50		
DNHP-41000	100*50		

- ◎直角柄型，有稳固的夹持力，更好的钻孔稳定性与钻孔精度；
- ◎选用超硬高速钢，结合分层切削及低摩擦力切削几何，获得良好耐磨性能与排屑性能；
- ◎适合在欧霸、获劲、百得、锐科等国内外大型磁座钻机以及各类大型钻床、车床等机械设备上进行钻孔或环形槽加工。

- ◎Weldon shank, with more stable clamping for stable cutting and finish of holes;
- ◎Made of super tough high speed steel with multi-cut geometry for ply-cutting and lower friction to reach better performance of endurance and removal of chips.
- ◎Applicable to hole cutting and process of annular groove on various magnetic drills and press, like Alfa, Hougen, Jancy, Euroboor, BDS, Ruko.

匹配的顶针 Suitable pins



型号 Type	规格 Size	配刀直径 Matching Cutter
DPB-81118	7.98*118	≥61mm

高速钢四孔柄钢板钻 HSS-E annular cutter with FEIN Quick-IN shank



DNHF-3

切深 D.O.C. 35mm

单位 Unit: mm

型号 Type	规格 Size	型号 Type	规格 Size
DNHF-30120	12*35	DNHF-30370	37*35
DNHF-30130	13*35	DNHF-30380	38*35
DNHF-30140	14*35	DNHF-30390	39*35
DNHF-30150	15*35	DNHF-30400	40*35
DNHF-30160	16*35	DNHF-30410	41*35
DNHF-30170	17*35	DNHF-30420	42*35
DNHF-30180	18*35	DNHF-30430	43*35
DNHF-30190	19*35	DNHF-30440	44*35
DNHF-30200	20*35	DNHF-30450	45*35
DNHF-30210	21*35	DNHF-30460	46*35
DNHF-30220	22*35	DNHF-30470	47*35
DNHF-30230	23*35	DNHF-30480	48*35
DNHF-30240	24*35	DNHF-30490	49*35
DNHF-30250	25*35	DNHF-30500	50*35
DNHF-30260	26*35	DNHF-30510	51*35
DNHF-30270	27*35	DNHF-30520	52*35
DNHF-30280	28*35	DNHF-30530	53*35
DNHF-30290	29*35	DNHF-30540	54*35
DNHF-30300	30*35	DNHF-30550	55*35
DNHF-30310	31*35	DNHF-30560	56*35
DNHF-30320	32*35	DNHF-30570	57*35
DNHF-30330	33*35	DNHF-30580	58*35
DNHF-30340	34*35	DNHF-30590	59*35
DNHF-30350	35*35	DNHF-30600	60*35
DNHF-30360	36*35		

- 直径18mm四孔柄，适合Fein等钻机的专用快速接口；
- 选用超硬高速钢，结合分层切削及低摩擦力切削几何，获得良好耐磨性能与排屑性能。
- 18mm Fein Quick-IN shank. Suitable on Fein Magnetic drills;
- Made of super tough high speed steel with multi-cut geometry for ply-cutting and lower friction to reach better performance of endurance and removal of chips.

匹配的顶针 Suitable pins



型号 Type	规格 Size	配刀直径 Matching Cutter
DPB-62090	6.34/5.3*90	12mm~60mm



DNHF-4

切深 D.O.C. 50mm

单位 Unit: mm

型号 Type	规格 Size	型号 Type	规格 Size
DNHF-40120	12*50	DNHF-40370	37*50
DNHF-40130	13*50	DNHF-40380	38*50
DNHF-40140	14*50	DNHF-40390	39*50
DNHF-40150	15*50	DNHF-40400	40*50
DNHF-40160	16*50	DNHF-40410	41*50
DNHF-40170	17*50	DNHF-40420	42*50
DNHF-40180	18*50	DNHF-40430	43*50
DNHF-40190	19*50	DNHF-40440	44*50
DNHF-40200	20*50	DNHF-40450	45*50
DNHF-40210	21*50	DNHF-40460	46*50
DNHF-40220	22*50	DNHF-40470	47*50
DNHF-40230	23*50	DNHF-40480	48*50
DNHF-40240	24*50	DNHF-40490	49*50
DNHF-40250	25*50	DNHF-40500	50*50
DNHF-40260	26*50	DNHF-40510	51*50
DNHF-40270	27*50	DNHF-40520	52*50
DNHF-40280	28*50	DNHF-40530	53*50
DNHF-40290	29*50	DNHF-40540	54*50
DNHF-40300	30*50	DNHF-40550	55*50
DNHF-40310	31*50		
DNHF-40320	32*50		
DNHF-40330	33*50		
DNHF-40340	34*50		
DNHF-40350	35*50		
DNHF-40360	36*50		

- 直径18mm四孔柄，适合Fein等钻机的专用快速接口；
- 选用超硬高速钢，结合分层切削及低摩擦力切削几何，获得良好耐磨性能与排屑性能。
- 18mm Fein Quick-IN shank. Suitable on Fein Magnetic drills;
- Made of super tough high speed steel with multi-cut geometry for ply-cutting and lower friction to reach better performance of endurance and removal of chips.

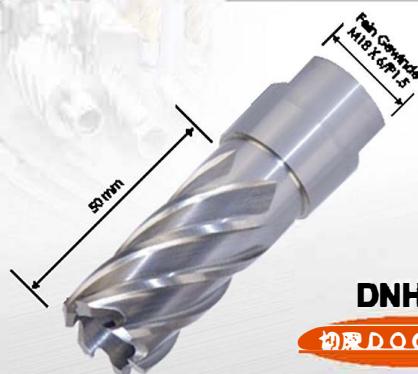
匹配的顶针 Suitable pins



型号 Type	规格 Size	配刀直径 Matching Cutter
DPB-62102	6.34/5.3*102	12mm~55mm

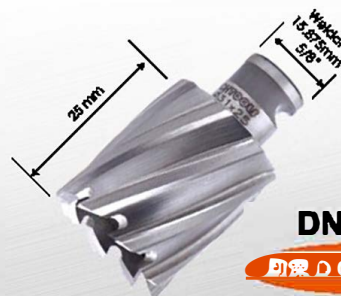
高速钢螺纹柄钢板钻&R型柄钢板钻

HSS annular cutter with thread shank & round shank (version R)



DNHL-4

刃宽 D O C 50mm



DNHR-2

刃宽 D O C 25mm

单位 Unit: mm			
型号 Type	规格 Size	型号 Type	规格 Size
DNHL-40120	12°50	DNHL-40370	37°50
DNHL-40130	13°50	DNHL-40380	38°50
DNHL-40140	14°50	DNHL-40390	39°50
DNHL-40160	16°50	DNHL-40400	40°50
DNHL-40180	18°50	DNHL-40410	41°50
DNHL-40170	17°50	DNHL-40420	42°50
DNHL-40180	18°50	DNHL-40430	43°50
DNHL-40190	19°50	DNHL-40440	44°50
DNHL-40200	20°50	DNHL-40450	45°50
DNHL-40210	21°50	DNHL-40460	46°50
DNHL-40220	22°50	DNHL-40470	47°50
DNHL-40230	23°50	DNHL-40480	48°50
DNHL-40240	24°50	DNHL-40490	49°50
DNHL-40250	25°50	DNHL-40500	50°50
DNHL-40260	26°50		
DNHL-40270	27°50		
DNHL-40280	28°50		
DNHL-40290	29°50		
DNHL-40300	30°50		
DNHL-40310	31°50		
DNHL-40320	32°50		
DNHL-40330	33°50		
DNHL-40340	34°50		
DNHL-40350	35°50		
DNHL-40360	36°50		

单位 Unit: mm			
型号 Type	规格 Size	型号 Type	规格 Size
DNHR-20120	12°25		
DNHR-20130	13°25		
DNHR-20140	14°25		
DNHR-20150	15°25		
DNHR-20160	16°25		
DNHR-20170	17°25		
DNHR-20180	18°25		
DNHR-20190	19°25		
DNHR-20200	20°25		
DNHR-20210	21°25		
DNHR-20220	22°25		
DNHR-20230	23°25		
DNHR-20240	24°25		
DNHR-20250	25°25		
DNHR-20260	26°25		
DNHR-20270	27°25		
DNHR-20280	28°25		
DNHR-20290	29°25		
DNHR-20300	30°25		
DNHR-20310	31°25		
DNHR-20320	32°25		

OM18°6/P1.5螺纹柄，适合Fein等钻机专用接口；

选用超硬高速钢，结合分层切削及低摩擦切削几何，获得良好耐磨性能与排屑性能。

OM18°6/P1.5 thread shank. Suitable on Fein magnetic drills:

Made of super tough high speed steel with multi-cut geometry for ply-cutting and lower friction to reach better performance of endurance and removal of chips.

圆柄快钻柄，有稳固的夹持力，更好的钻孔稳定性与钻孔精度；同时也能适合单粒快速夹持；

选用超硬高速钢，结合分层切削及低摩擦切削几何，获得良好耐磨性能与排屑性能；

适合在铁马等进口磁力钻机设备上钻孔或环形槽加工。

Round pin handle fast, strong clamping force better borehole stability and drilling accuracy; also suitable for the rapid fixture holding single grain;

Optional superhard high-speed steel cutting geometry combined with the hierarchical cutting and low friction, good wear resistance and chip evacuation;

Fit was fresh import magnetic drilling equipment for drilling or annular groove processing.

44 3000 15mm 1.5mm 1.5mm



型号 Type	规格 Size
DJLY-50K-MT2	MT2°50°M18

匹配的厚针 Suitable pins



型号 Type	规格 Size	配刀直径 Matching Cutter
DPB-41062	4.78°62	12mm~32mm